



## PRODUCT SPECIFICATIONS

### PRIME-MASTER 2

PRIME-MASTER 2 is a hi-solids, hi-building waterborne primer designed for use over most raw wood substrates. Its hi-build gives you complete coverage in just one coat. PRIME-MASTER 2 sands to a powder quickly and efficiently enabling less coats and quicker production schedules. Built in stain inhibitors help control mineral bleed and most tannin bleeds.

**Application:** PRIME-MASTER 2 is designed to replace conventional solvent based undercoats and as such should be sprayed. Stir gently so as not to create air bubbles and then strain. Do not over-apply. Thin coats are better than heavy coats. If concerned about potential adhesion issues from unique substrates always do a test area. PRIME-MASTER 2 usually develops quick adhesion.

**Dry Time:** PRIME-MASTER 2 is designed to dry to sand at 75 F in less than 30 minutes. Re-coat immediately after sanding. It is safest to apply no more than 2-3 coats per day. Product must be completely dry before another coat is applied. Maximum hardness occurs after 7 days.

E.S.C. Coatings are designed for the professional and therefore a certain level of knowledge is assumed. When in question always do a test area. For questions please call 619-297-4421.

**Warning!!!** As with any product that is being sprayed into the air or applied in other manners, always use adequate ventilation and proper breathing attire.

**First Aid:** In case of eye contact flush with plenty of water for 15 minutes or more and seek medical attention. Wash off skin with soap and water. **DO NOT INGEST.** If this occurs seek medical attention immediately.

Relative Hardness: 87 sanded 320  
Coating VOC (less water) 1.06 lbs/gal  
Material VOC(with water) 0.46 lbs/gal  
or **VOC: 56 g/l**  
Viscosity 68 Seconds #3 Zahn  
Coverage 400 sq.ft. per gallon

Tack Free Time 12 minutes@ 75f  
Dry to Sand 30 minutes@ 75f  
Total Solids Volume 46%  
Total Solids Weight 65%